

#### AFC-227 AGENT CYLINDER ASSEMBLY

P/N: AFC-26/40/63/68/89/115/175

#### **DESCRIPTION**

The American AFC-227 agent cylinder assembly stores liquid HFC-227ea superpressurized with Nitrogen to 24.8 bars at 21°C. The 26.8L, 40.2L, 63L, and 89L cylinders are fitted with 40-mm discharge valve while the 115L and 175L cylinders with a 50-mm discharge valve. The discharge valves are equipped with either a standard or a 2n1 pressure gauge depending on system requirement. In addition to providing a means to determine agent pressure in the cylinder, the optional 2n1 pressure gauge provides for automatic supervision of significant drop in agent pressure. The discharge valves are also equipped with rupture disc-fitted safety plug that protects the cylinder assembly from possible excessive build-up of agent pressure when exposed to high temperature. As means for protection from potential hazard, safety caps are provided for covering the valve outlet and actuator connection port when the cylinder assembly is being moved or not connected to the system. A label that indicates HFC-227ea as the stored agent, agent fill weight, working temperature range, and other relevant information is permanently attached to the cylinder.

#### **TECHNICAL INFORMATION**

Approvals for the clean agent system ......UL, FM

Approvals for cylinder	DOT-4BW500
Agent fill pressure	
Cylinder rated working pressure	
Cylinder hydrostatically tested at	137.9 bar (2,000 psi)
Cylinder material	Carbon Steel
Paint specification	. Red polyester powder coated
Installation position	Vertical
See corresponding datasheets for more technical information	tion on the discharge valves and

pressure gauges.



#### ORDERING INFORMATION

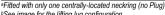
Specify the part number, agent fill weight, and pressure gauge option when ordering.

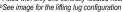
#### SI Units

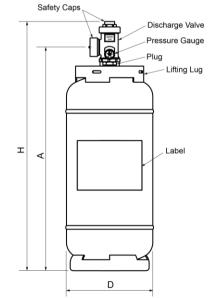
Part No.	Water Capacity	Agent Fill Range	Valve Size	Dir	mension (m	nm)	Empty Weight	Pressure Gauge
i uit iio.	(L)	(kg)	(mm)	D	Н	Α	(kg)	Option
AFC-26	26.8	13.3 – 25.6	40	350	608	508	20.3	
AFC-40	40.2	19.9 – 38.4	40	350	755	655	31.6	
AFC-63	63.0	31.2 – 60.6	40	350	1,005	905	52.9	0, , ,
AFC-68	68.0	33.7 - 65.4	40	350	1,060	960	56.0	Standard or 2n1
AFC-89	89.0	44.1 – 85.6	40	350	1,290	1,190	66.3	01 2111
AFC-115	115.4	57.2 – 111.0	50	350	1,610	1,495	83.6	
AFC-175	175.0	86.7 - 168.3	50	450	1512	1397	122.2	

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Part No.	Water Capacity	Agent Fill Range		Di	imension (i	in)	Empty Weight	Pressure Gauge
rait No.	(lb)	(lb)	(lb) Size (in)		Н	Α	(lb)	Option
AFC-26	59.1	29.3 - 56.4	1-1/2	13.8	23.9	20.0	44.8	
AFC-40	88.6	43.9 - 84.7	1-1/2	13.8	29.7	25.8	69.7	
AFC-63	138.9	68.8 - 133.6	1-1/2	13.8	39.6	35.6	116.6	0, 1, 1
AFC-68	150.0	74.3 – 144.2	1-1/2	13.8	41.7	37.8	123.5	Standard or 2n1
AFC-89	196.2	97.2 – 188.7	1-1/2	13.8	50.8	46.8	146.2	OI ZIII
AFC-115	254.4	126.1 – 244.7	2	13.8	63.4	58.9	184.3	
AFC-175	385.9	191.2 – 371.1	2	17.7	59.5	55.0	269.4	









#### **AFC-P227 AGENT CYLINDER ASSEMBLY**

P/N: AFC-P63/P68//P89/P115/P175

#### **DESCRIPTION**

The American AFC-P227 agent cylinder assembly stores liquid HFC-227ea superpressurized with Nitrogen to 24.8 bars at 21°C. These cylinders are fitted with discharge valves identical to those in AFC-227 with additional 20-mm valve serving as inlet for the pressurized nitrogen agent propellant. The discharge valves are equipped with either a standard or a 2n1 pressure gauge depending on system requirement. In addition to providing a means to determine agent pressure in the cylinder, the optional 2n1 pressure gauge provides for automatic supervision of significant drop in agent pressure. The discharge valves and nitrogen inlet valve are also equipped with rupture disc-fitted safety plug that protects the cylinder assembly from possible excessive build-up of agent pressure when exposed to high temperature. As means for protection from potential hazard, safety caps are provided for covering the valve outlet and actuator connection port when the cylinder assembly is being moved or not connected to the system. A label that indicates HFC-227ea as the stored agent, agent fill weight, working temperature range, and other relevant information is permanently attached to the cylinder.

#### **TECHNICAL INFORMATION**

Approvals for system	UL, FM
Approvals for cylinder	
pressure gauges.	

#### ORDERING INFORMATION

Specify the part number, fill weight, and pressure gauge option when ordering.

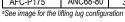


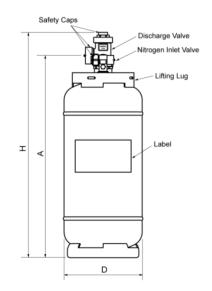
#### SI Units

Part No.	Partner Nitrogen	Water Capacity	nacity   Fill Range   Size		Dimension (mm)			Empty Weight	Pressure Gauge
i di titoi	Cylinder	(L)	(kg)	(mm)	D	Н	Α	(kg)	Option
AFC-P63	ANC68-60	63.0	31.2 - 60.6	40	350	1,005	905	53.4	
AFC-P68	ANC68-60	68.0	33.7 - 65.4	40	350	1,060	960	56.0	0, 1, 1
AFC-P89	ANC68-70	89.0	44.1 – 85.6	40	350	1,290	1,190	66.8	Standard or 2n1
AFC-P115	ANC68-80	115.4	57.2 – 111.0	50	350	1,610	1,495	84.1	OI ZIII
AFC-P175	ANC68-80	175.0	86.7 – 168.3	50	450	1512	1397	122.7	

#### **US Units**

US Units									
Part No.	Partner Nitrogen	Water Capacity	Fill Range	Valve Size	Di	imension	(in)	Empty Weight	Pressure Gauge
i uitito.	Cylinder	(lb)	(lb)	(in)	D	Н	Α	(lb)	Option
AFC-P63	ANC68-60	138.9	68.8 - 133.6	1-1/2	13.8	39.6	35.6	117.5	
AFC-P68	ANC68-60	150.0	74.3 – 144.2	1-1/2	13.8	41.7	37.8	123.5	0, , ,
AFC-P89	ANC68-70	196.2	97.2 – 188.7	1-1/2	13.8	50.8	46.8	147.0	Standard or 2n1
AFC-P115	ANC68-80	254.4	126.1 – 244.7	2	13.8	63.4	58.9	185.0	01 2111
AFC-P175	ANC68-80	385.9	191.2 – 371.1	2	17.7	59.5	55.0	269.9	







## NITROGEN CYLINDER ASSEMBLY

P/N: ANC68-60/70/80

#### **DESCRIPTION**

The nitrogen cylinder assembly stores nitrogen pressurized to 60/70/80 bar at 21°C that is used as propellent for HFC-227ea extinguishing agent contained in a separate AFC-P227 agent cylinder assemblies. When released, the pressurized nitrogen provides extra pressure that drives the extinguishing agent through complex or longer pipe runs within acceptable system discharge time. In addition to providing a means to determine cylinder pressure, the optional 2n1 pressure gauge provides for automatic supervision of significant drop in nitrogen pressure. The AFC-P227 nitrogen cylinder assembly is fitted with 20mm valve that enables interconnection with and delivery of pressurized nitrogen to AFC-P227 agent cylinder assembly. The valve is equipped with rupture disc-fitted safety plug that protects the cylinder assembly from possible excessive build-up of nitrogen pressure when exposed to high temperature. A safety cap covering the valve outlet port is also provided as a means for protection from potential hazard when the cylinder assembly is being moved or not connected to the system. A label indicating relevant information is permanently attached to the cylinder.

#### **TECHNICAL INFORMATION**

Approvals for use with AFC-P227.....UL, FM

Approvals for cylinder	DOT-3AA
Fill pressure	60/70/80 bar (870/1015/1160 psi)
Cylinder rated working pressure	
Cylinder hydrostatically tested at	406.7 bar (5901 psi)
Cylinder material	Seamless Mn Steel
Paint specification	Gray polyester powder coated
Installation position	Vertical
See corresponding datasheets for more technical	al information on the cylinder valve and pressure
gauges.	

#### **ORDERING INFORMATION**

Specify the part number, partner agent cylinder model number and pressure gauge option when ordering.

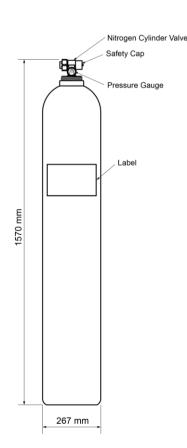
#### SI Units

Part No.	Partner AFC-P227 Agent Cylinder	Water Capacity (L)	Fill Pressure (bar)	Valve Size (mm)	Empty Weight (kg)	Pressure Gauge Option
ANC68-60	AFC-P63 AFC-P68		60			0
ANC68-70	AFC-P89	68	70	20	74.5	Standard or 2n1
ANC68-80	AFC-P115 AFC-P175		80			01 2111

#### **US Units**

Part No.	Partner AFC-P227 Agent Cylinder	Water Capacity (lb)	Fill Pressure (psi)	Valve Size (in)	Empty Weight (lb)	Pressure Gauge Option
ANC68-60	AFC-P63 AFC-P68		870			6
ANC68-70	AFC-P89	150	1,016	3/4	164	Standard or 2n1
ANC68-80	AFC-P115, AFC-P175		1,161			OI ZIII







## **AGENT CYLINDER PRESSURE GAUGES**

P/N: APG-1/APG-2

#### **DESCRIPTION**

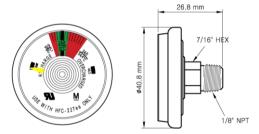
The agent pressure gauge is installed in the agent discharge valve to indicate the pressure of agent in the storage cylinder. As an option to the standard type pressure gauge, the 2n1 type (also known as low pressure switch) is a bourdon tube-type pressure gauge fitted with low pressure switching mechanism that can be readily connected to the fire alarm control panel to monitor significant drop in cylinder pressure.

#### **TECHNICAL INFORMATION**

Approvals for use with AFC-227/AFC-P227	UL, FM
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Working pressure	24.8 bar (360 psi)
Pressure range	0-24.8-48.2 bar (0-360-700 psi)
Output contact rating (2n1 type)	200VDC, 0.5A
Switch set pressure (decr.)	19.9±1.5 bar (277.1±21.8 psi)
Materials	
Bourdon tube	Stainless steel
Case	Stainless steel
Connection	Brass
Lens	Polycarbonate

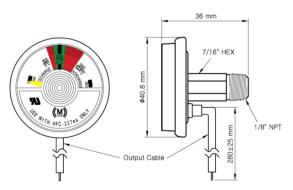




HFC-227ea standard type pressure gauge

#### **ORDERING INFORMATION**

Part No.	Description
APG-1	Agent cylinder standard pressure gauge
APG-2	Agent cylinder 2n1 pressure gauge (low pressure switch)



HFC-227ea 2n1 type pressure gauge



## **NITROGEN CYLINDER PRESSURE GAUGES**

P/N: ANPG-N60/N70/N80; ANPG2-N60/N70/N80

#### **DESCRIPTION**

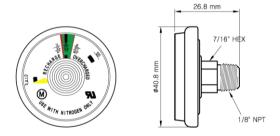
The nitrogen pressure gauge is installed in the nitrogen valve to indicate the pressure of nitrogen gas in the storage cylinder. As an option to the standard type pressure gauge, the 2n1 type is a bourdon tube-type pressure gauge fitted with low pressure switching mechanism that can be readily connected to the fire alarm control panel to monitor significant drop in cylinder pressure.

#### **TECHNICAL INFORMATION**

Approvals for use with AFC-P227	UL, FM
Working pressure	see table
Pressure range	
Output contact rating	
Switch set pressure (decreasing)	
Materials	
Bourdon tube	Stainless steel
Case	Stainless steel

Part No.	Working	Pressure	Switch Set
	Pressure,	Range,	Pressure,
	bar (psi)	bar (psi)	bar (psi)
ANPG-N60	60 (870)	0-60-90 (0-870-1306)	N/A
ANPG-N70	70 (1016)	0-70-105 (0-1016-1523)	N/A
ANPG-N80	80 (1061)	0-80-120 (0-1061-1741)	N/A
ANPG-N60	60	0-60-90	56 ± 3.6
	(870)	(0-870-1306)	(812 ± 52)
ANPG-N70	70	0-70-105	65 ± 3.5
	(1016)	(0-1016-1523)	(943 +10/-51)
ANPG-N80	80	0-80-120	74 ± 2.8
	(1061)	(0-1061-1741)	(1073 ± 41)

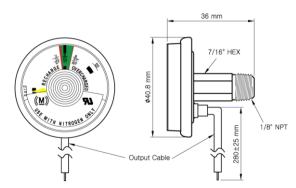




ANPG series Nitrogen standard type pressure gauge

#### ORDERING INFORMATION

Part No.	Description
See table	Nitrogen cylinder standard pressure gauge (specify working pressure)
See table	Nitrogen cylinder 2n1 pressure gauge (low pressure switch) (specify working pressure)



ANPG2 series Nitrogen 2n1 type pressure gauge



## **FLEXIBLE HOSE 50A**

P/N: AFC-FH-50

#### **DESCRIPTION**

The flexible hose 50A is used in AFC-227 or AFC-P227 to direct the flow of HFC-227ea from the agent cylinder to the manifold or distribution piping during system discharge. The straight-threaded (M70x2.0) end of the flexible hose 50A is connected to the union elbow while the tapered-threaded (PT 2") end is connected to the check valve 50A.

#### **TECHNICAL INFORMATION**

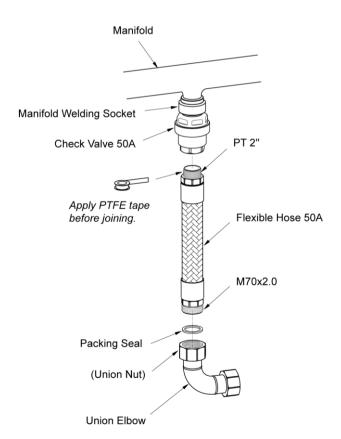
Approvals for use with AFC-227/AFC-P227.....UL, FM

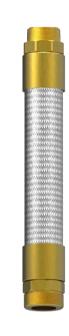
Minimum bending radius	350 mm (13.8 in)
Hydrostatically tested at	, ,
Materials	
Hose	EPDM, Stainless Steel (SUSS304)
Nut	Brass (C3771)
Overall length	500 mm (19.7 in)
Weight	3.6 kg (7.9 lb)

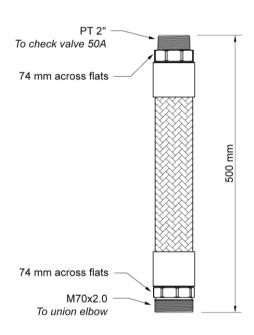


Specify part number and description when ordering.

Part No.	Description
AFC-FH-50	Flexible hose 50A







- Apply 5 to 7 turns of PTFE tape to the PT 2" end of the flexible hose 50A and make the connection with the check valve 50A.
- Insert the packing seal into the union nut of the union elbow and connect the other end (M70x2.0) of flexible hose 50A.
- 3. Properly tighten the connections using a suitable wrench.



## **FLEXIBLE HOSE 20A**

P/N: AFC-FH-600/700/900

#### **DESCRIPTION**

The flexible hose 20A is used in AFC-P227 to direct the flow of pressurized nitrogen from the nitrogen cylinder to the HFC-227ea agent cylinder during system discharge. The 48-mm hex nuts at both ends of the flexible hose 20A provide quick threaded coupling of the agent cylinder and the agent propellant nitrogen cylinder via the 20A valves.

#### **TECHNICAL INFORMATION**

Approvals for use with AFC-P227	UL, FM
• •	UL File Number: EX15719
	FM Approval PID: 3049347
Minimum bending radius	75 mm (3.0 in)
Hydrostatically tested at	197.6 bar (2866 psi)
Materials	
Flexible hose	Stainless Steel (STS304)
Wire mesh	Stainless Steel (STS304)
Nut	Brass (C3771)

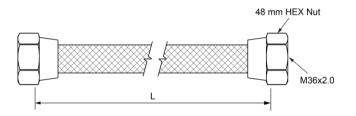
#### ORDERING INFORMATION

Specify part number when ordering.

	Nom.	M . 14	Coup	le/Partner
Part No.	Length, L mm (in)	Weight, kg (lb)	AFC-P227 Agent Cylinder	Nitrogen Cylinder
AFC-FH-600	600 (23.6)	1.27 (2.8)	AFC-P115 AFC-P175	N68-80
AFC-FH-700	700 (27.6)	1.37 (3.0)	AFC-P89	N68-70
AFC-FH-900	900 (35.4)	1.54 (3.4)	AFC-P63	N68-60

**Note:** To ensure ordering of correct part, refer to the AFC-P227 cylinders coupling information.

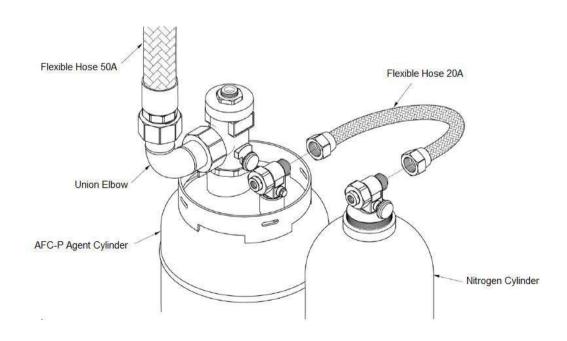




#### INSTALLATION

With reference to the figure below

- Mount the hex nuts of the flexible hose 20A to the nitrogen discharge and inlet valves.
- 2. Tighten the joints using appropriate wrench.





## **UNION ELBOW**

P/N: AFC-UE-125/225

#### **DESCRIPTION**

The union elbow is used to provide a 90° connection between the agent cylinder valve and the flexible hose 50A. It comes with two rubber packing seals that must be properly placed inside the union nuts during installation to ensure air-tight connection. The union elbow is fitted with 85 mm octagon nut on both ends for easy installation. When the union elbow is to be connected to a 40 mm discharge valve, a union elbow adapter is needed and must be obtained separately.

#### TECHNICAL INFORMATION

Approval for use with AFC-227/AFC-P227.....UL, FM

#### Materials

	Stainless Steel (STS304)
	Brass (C3771)
	NBR
	137.9 bar (2000 psi)
L, mm (in)	Weight, kg (lb)

Part No.	L , mm (in)	Weight, kg (lb)
AFC-UE-125	125 (4.9)	3.0 (6.6)
AFC-UE-225	225 (8.8)	3.7 (8.1)

#### ORDERING INFORMATION

Specify part number and description when ordering.

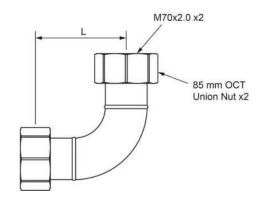
Part No.	Description
AFC-UE-125	125 mm Union elbow
AFC-UE-225	225 mm Union elbow
AFC-RP01	Rubber packing

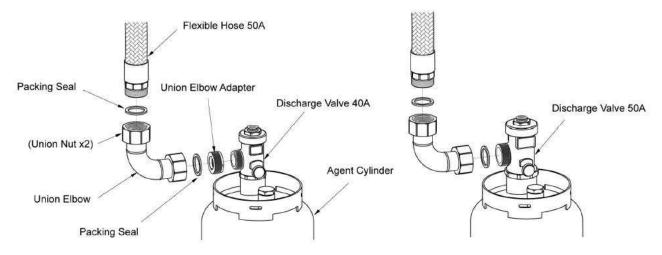
#### **INSTALLATION**

Join one end of the union elbow with flexible hose 50A then the other end to the discharge valve. If a discharge valve 40A is used, install the union elbow adapter.



**Union Elbow with Rubber Packing Set** 





Union Elbow - Discharge Valve 40A Assembly Components

Union Elbow – Discharge Valve 50A Assembly Components (Union Elbow Adapter not needed)



## UNION ELBOW ADAPTER

P/N: AFC-UEA-40

#### **DESCRIPTION**

The union elbow adapter is used when the agent cylinder assemblies having 40 mm discharge valves are to be installed in the system via the supplied union elbow and flexible hose 50A. It provides for the connection of the 40 mm discharge valve to the 50 mm union elbow. The externally-threaded portion of the union elbow adapter is connected to the union elbow while the internally-threaded part is connected to the outlet of the discharge valve. It comes with a factory-installed rubber O-ring that seals off the connection from possible leakage.

#### **TECHNICAL INFORMATION**

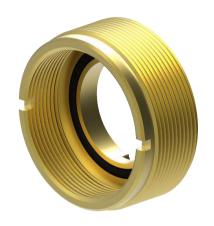
Approvals for use with AFC-227/AFC-P227.....UL, FM

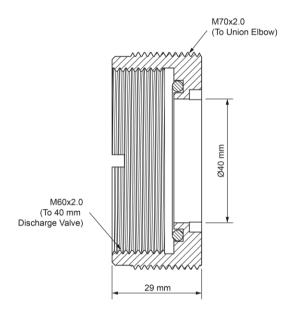


#### **ORDERING INFORMATION**

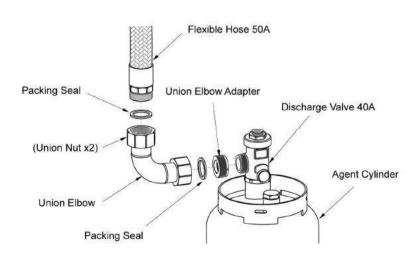
Specify part number and description when ordering.

Part No.	Description
AFC-UEA-40	Union elbow adapter





- Hand tighten the union elbow adapter to the discharge valve 40A.
- Insert the rubber packing seal into the nut of the union elbow.
- 3. Join the union elbow nut with the union elbow adapter making sure that the packing seal is properly in-place.
- 4. Tighten the nut using appropriate wrench.





## **CHECK VALVE 50A**

P/N: AFC-CV50

#### **DESCRIPTION**

The check valve 50A is used when two or more agent cylinder assemblies are connected to the distribution piping through a manifold. It prevents backflow and loss of extinguishing agent and possible injury of personnel if the system is operated and discharged when an agent cylinder is disconnected or removed for maintenance. The inlet side of check valve 50A has internal taper threads and is connected to the flexible hose 50A while the outlet side is connected to the manifold via the manifold welding socket. The check valve 50A comes with a rubber packing seal that must be properly inserted into the manifold welding socket during installation to ensure airtight connection.

#### **TECHNICAL INFORMATION**

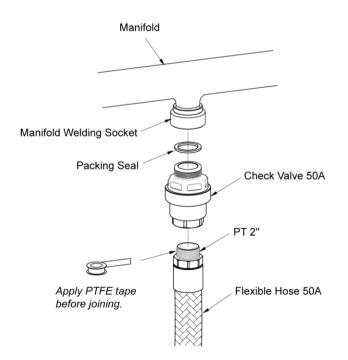
Approvals for use with AFC-227/AFC-P227.....UL, FM

Materials	
Body	Brass (C3771)
Spring	
Seat and O-ring Seals	
Packing Seal	
Hydrostatically tested at	137.9 bar (2000 psi)
Weight	

#### ORDERING INFORMATION

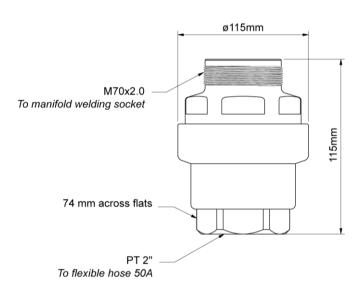
Specify part number and description when ordering.

Part No.	Description
AFC-CV50	Check valve 50A with packing seal
AFC-RP01	Rubber packing seal





**Check Valve with Packing Seal** 



- Insert the packing seal into the manifold welding socket then join the check valve 50A. Tighten the joint using a suitable wrench.
- Apply 5 to 7 turns of PTFE tape to the PT 2" end of the flexible hose 50A and make the connection with the check valve 50A.
- 3. Properly tighten the connections using a suitable wrench.



## MANIFOLD WELDING SOCKET

P/N: AFC-MWS50

#### **DESCRIPTION**

The manifold welding socket is used as an intermediate connection device between the check valve 50A and manifold. The outlet side of the socket is welded to the manifold while the inlet side which has internal metric threads is connected to the check valve 50A.

#### **TECHNICAL INFORMATION**

Approvals .....UL, FM

Body material	Carbon Steel (S20C)
Hydrostatically tested at	, ,
Weight	1 kg (2.2 lb)

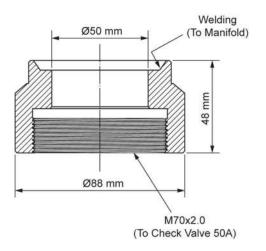
#### **ORDERING INFORMATION**

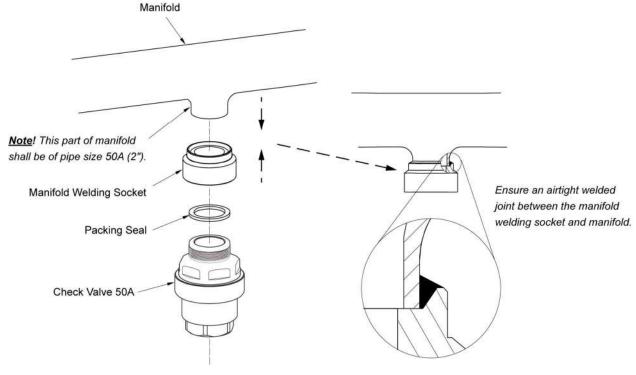
Specify part number and description when ordering.

Part No.	Description
AFC-MWS50	Manifold welding socket

- 1. Join the manifold welding socket to the manifold with reference to the illustration below.
- 2. Make sure to insert the packing seal to the manifold welding socket before installing the check valve 50A.







Page 1 of 1



## **AGENT NEEDLE CYLINDER**

P/N: AFC-NC-15

#### **DESCRIPTION**

The agent needle cylinder is used for the pneumatic operation of the agent cylinder assembly during system discharge. It is installed on the actuation port at the top of the discharge valve of AFC-227 or AFC-P227. The agent needle cylinder is fitted with a steel needle attached to a needle head that acts as a piston. Pressure from the actuating fluid in the master or pilot cylinder entering the needle cylinder through the copper tubing connected to one of the two copper tube ports is used to actuate the needle head. The other copper tube ports can be plugged or used as an interconnection port for the pneumatic actuation line when two or more agent cylinders are installed protecting the same hazard area. Once operated, the needle cylinder automatically resets when the actuation pressure in the pneumatic actuation line is relieved to below 6 bar (87 psi). The agent needle cylinder is equipped with a push button that can be used for manual operation. The push button is properly secured by a safety clip.

#### **A CAUTION**

Manually actuating the agent needle cylinder will activate the extinguishing system and may compromise proper operation of a multicylinder system. Manual actuation should ONLY be performed in case of emergency as the last course of action.

#### **AWARNING**

Sharp needle hazard.

#### **TECHNICAL INFORMATION**

Approvals for use with AFC-227/AFC-P227.....UL, FM

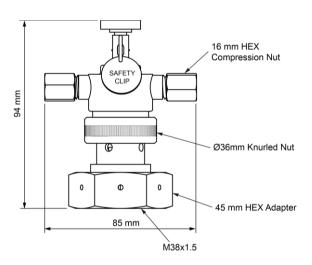
Minimum actuation pressure	
Hydrostatically tested at	344.7 bar (5000 psi)
Material	
Body	Brass
Needle	Stainless Steel
Push button	Brass
Safety clip	Stainless Steel
Reset spring	Stainless Steel
Copper tubing nominal size	6A (1/4 in)
Copper tubing connection	Compression joint
Compression nut connection thread	M12x1.5
Weight	0.5 kg (1.1 lb)
Discharge valve size compatibility	
Maximum installation quantity	
Master/Slave configuration	6
Pilot/Slave (single hazard zone) configuration	on 30
Pilot/Slave (multi-hazard zone) configuratio	n 25

#### ORDERING INFORMATION

Specify part number and description when ordering.

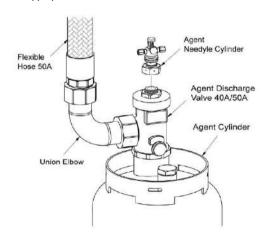
Part No.	Description
AFC-NC-15	Needle cylinder for agent discharge valve





#### INSTALLATION

For safety reason, install the agent needle cylinder after the agent cylinder it actuates is completely connected to the manifold and strapped. To install, mount the agent needle cylinder to the top of agent discharge valve and hand-tighten as tight as possible. Slightly turn the 45mm hex adapter using an appropriate wrench to secure the connection.





## **PLUG PIN**

P/N: PP-01

#### **DESCRIPTION**

The plug pin is used to shut off or plug the end of the pneumatic actuation line at the needle cylinder (discharge valve actuator). Instead of the ferrule (compression ring), the plug pin can be inserted into the inlet/outlet port of the last needle cylinder in the agent cylinder bank and forced-in further by tightening the compression nut, creating an air-tight metal-to-metal seal.

#### **TECHNICAL INFORMATION**

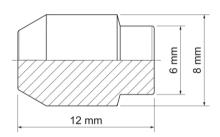
Approval for use with A	AFC-227/AFC-P227	.UL,	FΜ

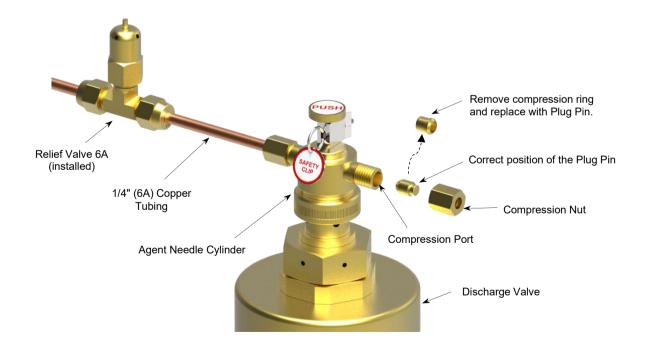
Nominal size	.6A (1/4")
Material	Brass

#### **ORDERING INFORMATION**

Specify part number and description when ordering.

Part No.	Description
PP-01	Plug pin for pneumatic actuation line







## NITROGEN NEEDLE CYLINDER

P/N: NNC-06

#### **DESCRIPTION**

The nitrogen needle cylinder is used for the pneumatic operation of the nitrogen cylinder assembly during AFC-P227 discharge. It is installed on the actuation port of the nitrogen cylinder valve via M18x1.5 nipple joint. The nitrogen needle cylinder is fitted with a steel needle attached to a needle head that acts as a piston. As the HFC-227ea agent is discharged through the agent cylinder valve, some amount of the agent flows into the nitrogen needle cylinder via the interconnect copper tube. The pressure from discharged agent then actuates the needle head causing the needle to penetrate and open the nitrogen cylinder valve. Once operated, the needle cylinder automatically resets when the actuating pressure decreases to below 6 bar (87 psi).

## **AWARNING**

Sharp needle hazard.

#### TECHNICAL INFORMATION

Approvals for use with AFC-227/AFC-P227.....UL, FM

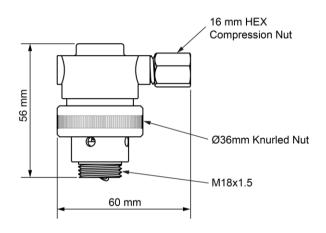
Minimum actuation pressure	
Materials Body	Brass
Needle	
Reset spring	
Copper tubing nominal size	6 mm (1/4 in)
Copper tubing connection	Compression joint
Compression nut connection thread	M12x1.5
Weight	0.25 kg (0.55 lb)

#### ORDERING INFORMATION

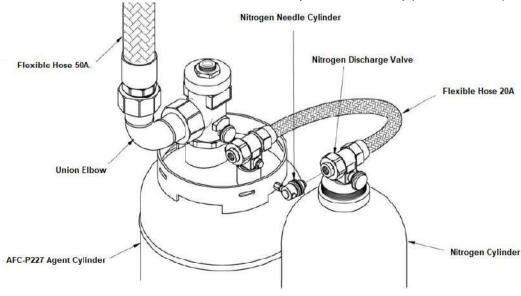
Specify part number and description when ordering.

Part No.	Description
NNC-06	Nitrogen needle cylinder





- Connect the nitrogen needle cylinder to the nitrogen discharge valve with reference to the illustration below.
- Hand-tighten the knurled nut to fix the connection. <u>Note:</u> Use
   of pipe wrench or similar tool to tighten the nitrogen needle
   cylinder is unnecessary (not recommended).





## PIPE ADAPTER

P/N: PA-4025/4032/4040/5032/5040/5050

#### **DESCRIPTION**

The pipe adapter provides for direct threaded connection of agent cylinder to the distribution piping. It is designed for use in single-cylinder or non-manifolded system where union elbow, flexible hose 50A, check valve 50A and manifold welding socket are not needed. The pipe adapter assembly consists a stainless-steel body and rubber o-ring seal. The body features a pipe connection side that is internally threaded to standard NPT/PT and a valve connection side with metric internal threads for connection with the 40A or 50A discharge valve.

#### **TECHNICAL INFORMATION**

Approvals for use with AFC-227/AFC-P227.....UL, FM

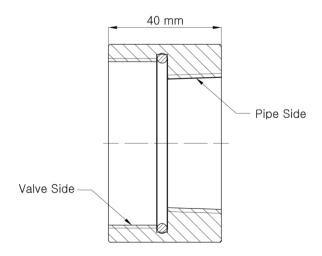
Materials	
Body	Stainless steel (SUS304)
	NBR
•	1.2 kg (2.6 lb) max.

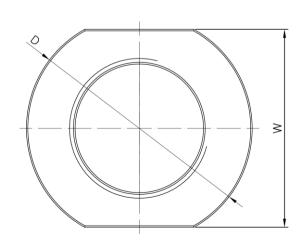
Davi No	Threaded Connection		D	w
Part No.	Pipe Side	Valve Side	(mm)	(mm)
PA-4025	1" NPT/PT (25A)	40A, M60x2		
PA-4032	1-1/4" NPT/PT (32A)		80	70
PA-4040	1-1/2" NPT/PT (40A)			
PA-5032	1-1/4" NPT/PT (32A)	50A, M70x2.5		
PA-5040	1-1/2" NPT/PT (40A)		90	80
PA-5050	2" NPT/PT (50A)			



#### ORDERING INFORMATION

Part No.	Description
See table	Pipe adapter (specify size)







## SELECTOR VALVE

P/N: AFC-SV-32/40/50/65/80/100/125/150

#### **DESCRIPTION**

When the system protects multiple hazard zones, the selector valve is used to direct the flow of extinguishing agent from the designated agent cylinder(s) to the corresponding protected enclosure during system discharge. The selector valve is normally locked at closed position. Pressure of the actuating gas that is released from the pilot cylinder and enters the pneumatic actuator via the selector valve tee is used to unlock the spindle. Discharged extinguishing agent entering the inlet side lifts the spindle leaving the selector valve open. After system discharge, the spindle rubber seals must be inspected, and the selector valve manually reset to normal position prior to putting to service. The selector valve is fitted with a release lever that enables manual unlocking of the spindle. Selector valve size 32A and 40A are fixed to the manifold/piping via the hex union nuts while size 50A/65A/80A/100A/125A/150A are fixed to the manifold/piping via the flanges hex bolts



P/N: AFC-SV-32/40

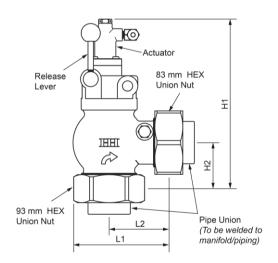
P/N: AFC-SV-50/65/80/100/125/150

#### **TECHNICAL INFORMATION**

Approvals	UL,	FΜ	
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NЛ	2tc	erial
IVI	alt	Hai

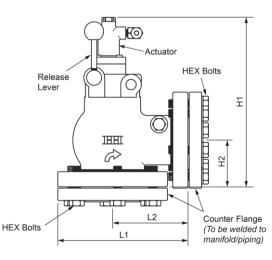
Body	Bronze Casting (BC6)
Spindle	Brass (C3604)
Release Lever	Stainless Steel (STS304)
Rubber Seals	NBR
Union Nut (In/Out)	Carbon Steel (SM45C)
Pipe Union (In/Out)	Carbon Steel (SS400)
Valve Flange (In/Out)	Carbon Steel (SM45C)
Pipe Counter Flange (In/Out)	Carbon Steel (SM45C)
Hydrostatically tested at	137.9 bar (2000 psi)



P/N: AFC-SV-32/40

#### ORDERING INFORMATION

Part No.	Nom. Size (in)	Weight, kg (lb)	L1, mm (in)	L2, mm (in)	H1, mm (in)	H2, mm (in)	HEX Bolt Size, mm (in)
AFC-SV-32	32A (1-1/4)	10.9 (24.0)	142 (5.6)	90 (3.5)	249 (9.8)	70 (2.8)	N.A.
AFC-SV-40	40A (1-1/2)	10.2 (22.5)	142 (5.6)	90 (3.5)	249 (9.8)	70 (2.8)	N.A.
AFC-SV-50	50A	18.1	190	110	247	68	19
	(2)	(40.0)	(7.5)	(4.3)	(9.7)	(2.7)	(3/4)
AFC-SV-65	65A	25.3	215	125	286	85	19
	(2-1/2)	(55.8)	(8.5)	(5)	(11.3)	(3.3)	(3/4)
AFC-SV-80	80A	38.2	240	140	328	110	24
	(3)	(84.2)	(9.4)	(5.5)	(12.9)	(4.3)	(15/16)
AFC-SV-100	100A	67.3	288	175	396	135	30
	(4)	(148.4)	(11.3)	(6.9)	(13.6)	(5.3)	(1 3/16)
AFC-SV-125	125A	98.7	350	200	438	158	30
	(5)	(217.6)	(13.8)	(7.9)	(17.2)	(6.2)	(1 3/16)
AFC-SV-150	150A	136.7	395	230	461	168	36
	(6)	(301.4)	(15.6)	(9.0)	(18.1)	(6.6)	(1 7/16)



P/N: AFC-SV-50/65/80/100/125/15



## **ACTUATION BOX ASSEMBLY**

P/N: AFC-AB-01/02/03

#### **DESCRIPTION**

The actuation box assembly consists of system components that are used for the automatic or manual release operation of the extinguishing system. The steel box provides enclosure for the actuation (pilot) cylinder, solenoid cutter with solenoid cutter supervisor or remove/tamper seal and an optional discharge pressure switch. Except for the solenoid cutter with solenoid cutter supervisor or remove/tamper seal, all components of the actuation box assembly are factory pre-installed. The solenoid cutter and solenoid cutter supervisor are shipped separately and shall be mounted onsite during system installation.

When a remove/tamper seal is to be used instead of the solenoid cutter supervisor, it should be noted that after the solenoid cutter has been installed, or when the solenoid cutter has been removed and replaced for servicing/maintenance, the remove/tamper seal, must be attached immediately. Otherwise, the solenoid cutter supervisor must be installed properly, and the use of remove/tamper seal is unnecessary.

The actuation box assembly is also factory-fitted with a 4-port terminal block that provides for easy connection of the electrical devices to the agent releasing control panel. If the optional pressure switch (not covered by UL certification and FM approval) is to be used along with the solenoid cutter supervisor a 6-port terminal block must be ordered separately.

#### TECHNICAL INFORMATION

Approvals for use with AFC-227/AFC-P227.....UL, FM

Box material	Cold Rolled Steel Sheet (SPCC)
Box Wall Thickness	1.2 mm
Finish	Powder Coating Paint

Part No.	Physical Dimension (L x W x H), mm (in)	Weight, kg (lb)
AFC-AB01	310 x 135 x 360 (12.2 x 5.3 x 14.2)	4.5 (9.9)
AFC-AB02	390 x 155 x 380 (15.4 x 6.1 x 15.0)	6.9 (15.2)
AFC-AB03	360 x 135 x 517 (14.2 x 5.3 x 20.4)	7.5 (16.4)

\*Not UL Listed; Not FM Approved

#### ORDERING INFORMATION

Specify part number and description when ordering.

Part No.	Description
AFC-AB01	Actuation box, size 310x135x360
AFC-AB02	Actuation box, size 390x155x380
AFC-AB03	Actuation box, size 360x135x517





### Assembly components

Item	Part No.	Description
1	AB-01	Actuation box enclosure (case) for AFC-AB01
	AB-02	Actuation box enclosure (case) for AFC-AB02
	AB-03	Actuation box enclosure (case) for AFC-AB03
2	AFC-PC01	CO <sub>2</sub> Actuation (pilot) cylinder for AFC-AB-01/02
	AFC-PC02	N <sub>2</sub> Actuation (pilot) cylinder for AFC-AB03
3	AFC-SC01	Solenoid cutter
4	AFC-SS01	Solenoid cutter supervisor
5	AFC-PS01	Pressure switch (optional)
6	ACB-06-04	Terminal block, 4P
	ACB-06-04b	Terminal block, 6P
	ACB-06-04c*	Terminal block, 8P (required for AFC-AB-03)
_	ATS-01	Remove/tamper seal (not shown)

\*Not UL Listed; Not FM Approved

<sup>&</sup>quot;The remove/tamper seal is not needed when the solenoid cutter supervisor is installed.



## **ACTUATION (PILOT) CYLINDER**

P/N: AFC-PC01

#### **DESCRIPTION**

The actuation (pilot) cylinder is used to provide for the storage of liquid  $CO_2$ . When the actuation (pilot) cylinder is operated, the  $CO_2$  is released and directed to the actuator of selector valve (if installed) and/or needle cylinder through 6-mm copper tubing connected to the elbow assembly at the valve outlet. The pressure of the  $CO_2$  is used to operate the selector valve actuator and a series of up to 25 actuation (pilot) cylinder actuators in a multi-zone system within 1 second. The actuation (pilot) cylinder is fitted with a discharge valve that uses a burst disc to hold the  $CO_2$  pressure on one side of a plunger inside the valve – keeping the valve closed. The valve is opened by puncturing the burst disc using the solenoid cutter and subsequently venting the pressure acting on the plunger, enabling the flow of  $CO_2$ . The discharge valve is also fitted with burst-disc type safety plug as part of the safety feature of the actuation (pilot) cylinder.

#### TECHNICAL INFORMATION

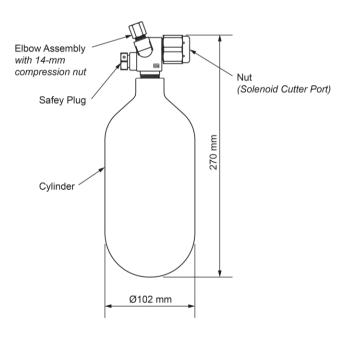
Approval for use with AFC-227/AFC-P227	Ш	FМ
Approval for use with AFG-221/AFG-F221	U∟,	I IVI

Cylinder nominal water capacity	1.1 L
CO <sub>2</sub> fill weight	
CO <sub>2</sub> pressure at fill	55 bar at 21 °C
Nominal gross weight	3.3 kg
Cylinder material	Manganese steel
Cylinder hydrostatically tested at	297.8 bar (4320 psi)
Valve body material	Brass
Valve hydrostatically tested at	413.6 bar (6000 psi)
Cylinder finish	Powder coating

#### ORDERING INFORMATION

Part No.	Description
AFC-PC01	Actuation (Pilot) Cylinder







## **SOLENOID CUTTER with ADAPTER**

P/N: AFC-SC01

#### **DESCRIPTION**

The solenoid cutter is used as a releasing device for the HFC-227ea AFC-227 and AFC-P227. It actuates the pilot or master cylinder when system discharge operation is initiated. In normal system discharge operation, the solenoid cutter is activated via electric signal from the system releasing control panel. When energized, the spring-loaded needle assembly is released. Should the electrical fail, the solenoid cutter is fitted with push button that can be used for manual operation of the device. The solenoid cutter requires to be reset manually after it has been operated.

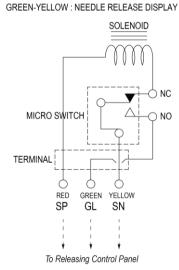
The solenoid cutter is shipped with suitable adapter depending on whether the device is to be used in conjunction with master agent cylinder or actuation (pilot) cylinder valve. Ensure that this specific information is provided upon order.

#### TECHNICAL INFORMATION

Approvals for	use with AFC-227/AFC-P227	.UL. F	M
Approvals for	use with AFC-22//AFC-P22/	.UL. F	M

Device independent approvals	c-UL-us
Use of device	
Material Needle Enclosure/Frame	Stainless steel
Gross weight	2 kg (4.4 lb)

RED-YELLOW: INPUT POWER



**Note:** The needle release display connection maybe skipped depending on system requirement.

#### ORDERING INFORMATION

Specify part number and description when ordering.

Part No.	Description
AFC-SC01	Solenoid Cutter
SA-01	Adapter for pilot cylinder valve
SA-02	Adapter for master cylinder valve



#### **AWARNING** Sharp needle hazard.

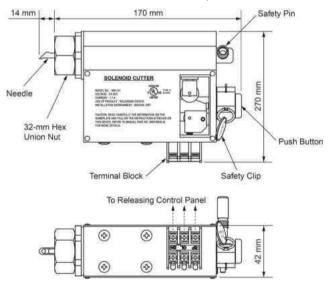


For Pilot Cylinder Valve (P/N: SA-01)



For Master Cylinder Valve (P/N: SA-02)

#### **Solenoid Cutter Adapters**



**Physical Dimension** 



## SOLENOID CUTTER SUPERVISOR

P/N: AFC-SS01

#### **DESCRIPTION**

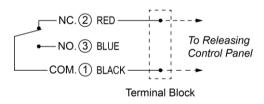
The solenoid cutter supervisor is used to monitor the position of the solenoid cutter (electric actuator) in the agent actuation (pilot) cylinder valve or master cylinder discharge valve. It is fitted with a normally closed water-resistant micro limit switch such that when the device is properly installed and connected to a releasing control panel, complete removal or significant disengagement due to improper installation or loosening of the solenoid cutter from the valve it actuates causes the switch to activate, transmit electrical signal and triggers the audible and visual supervisory notification at the control panel. The solenoid cutter supervisor can be quickly installed in existing solenoid cutter and valve assemblies or new installations.

#### **TECHNICAL INFORMATION**

Approvals for use with AFC-227/AFC-P227	UL,	FM
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Micro limit switch approvals	UL, cUL, ENEC15
• •	30VDC, 5A
	300 mm free leads, #18 AWG
Washer bracket, cover,	
bolts, and nuts material	Stainless steel
Gross weight	80 g
Compatibility	40A/50A agent cylinder valve,
•	Actuation (pilot) cylinder valve

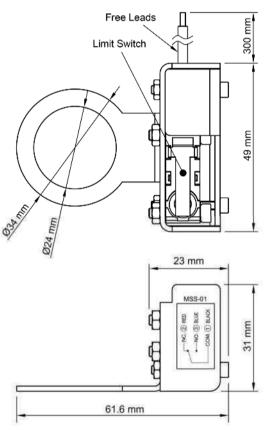
#### Wiring diagram



#### **ORDERING INFORMATION**

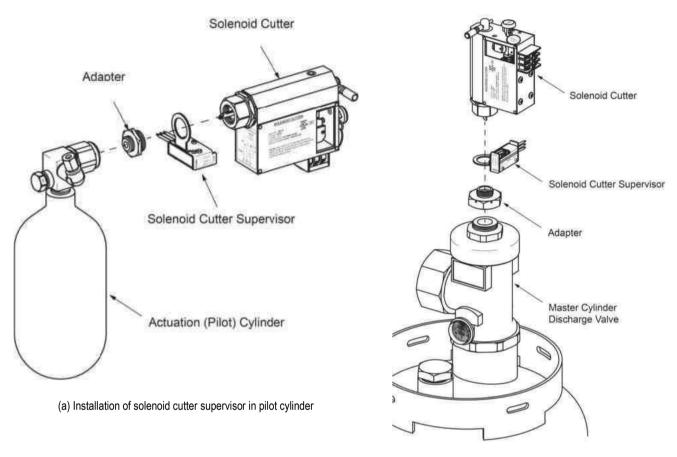
Part No.	Description
AFC-SS01	Solenoid cutter supervisor







#### INSTALLATION



(b) Installation of solenoid cutter supervisor in master cylinder

Illustrative guide for the installation of solenoid cutter supervisor in pilot and master cylinders



## **COMPACT PRESSURE SWITCH**

P/N: 96211-BB2-S1637

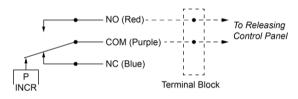
#### **DESCRIPTION**

The compact pressure switch is a compact-size pressure switch that is used to initiate the discharge alarm in AFC-227 or AFC-P227 when the agent is released. It is connected directly to the distribution piping via a 1/4" NPT female adapter or pipe socket. As the discharged extinguishing agent reaches the selector valve or location in piping where the pressure switch is installed, the pressure from the flowing agent is used to operate the switch. The operation of the pressure switch shall result to the activation of the discharge alarm system if properly connected to a compatible releasing control panel.

#### **TECHNICAL INFORMATION**

Approvals for use with AFC-227/AFC-P227.....UL, FM

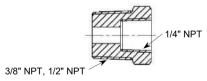
Pressure switch approvals c-UL, CSA
Electrical rating 30VDC 5A
Pressure port size 1/4" NPT
Factory set pressure 25 psi (1.7 bar)
Proof pressure 1000 psi (68 bar)
Wiring diagram



See product datasheet from Barskdale for more technical information.

#### **Optional Parts**

If 3/8" NPT or 1/2" NPT instead of 1/4" NPT pipe socket is installed in the distribution piping, a 3/8" x 1/4" NPT or 1/2" x 1/4" NPT brass bushing is provided upon request. Refer to illustration for installation guide.



Factory-supplied optional brass bushing

#### ORDERING INFORMATION

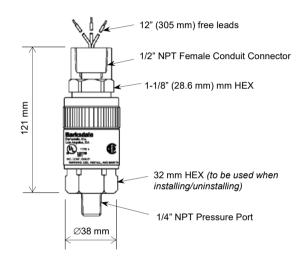
Specify part number and description when ordering.

Part No.	Description
96211-BB2-S1637	Compact Pressure Switch
BN-0610	3/8" x 1/4" NPT Bushing (optional)
BN-0615	1/2" x 1/4" NPT Bushing (optional)

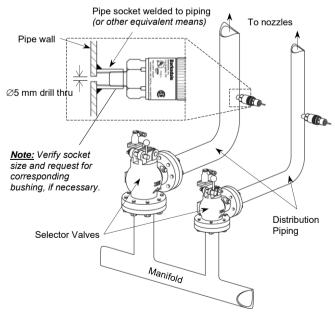
#### INSTALLATION

With a 1/4" NPT socket or suitable socket-bushing combination, install the pressure switch over a 5-mm hole drilled thru one side of the distribution piping downstream of selector valve, if any. Wrap the pressure port (external thread) with enough PTFE tape, then mount the compact pressure switch to the pipe socket or bushing and tighten by hand plus one full turn using a 32mm hex wrench.





Physical Dimension



Illustrative guide for installing the compact pressure switch



## **DISCHARGE PRESSURE SWITCH (OPTIONAL)**

P/N: AFC-PS01 (DY-PS-01)

#### **DESCRIPTION**

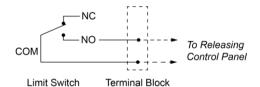
An optional discharge pressure switch is factory-assembled with the actuation box and can be used to initiate the discharge alarm when the agent is released. The pressure port of the pressure switch is connected to the selector valve or distribution piping outlet port via 6-mm copper tubing. The pressure switch is fitted with a micro limit switch that closes an electrical circuit when sufficient pressure from the discharged extinguishing agent enters the pressure port or when the push button on top is pulled manually. The operation of the pressure switch shall result to the activation of the discharge alarm system if properly connected to a compatible releasing control panel. Following its operation, the optional discharge pressure switch requires manual reset by pressing the push button inward.

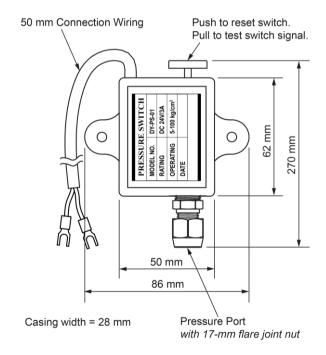


#### NOTE:

HFC-227ea AFC-227/AFC-P227 requires the use of UL Listed pressure switch that is compatible with the system operating pressure and fire alarm control panel. The system designer is strongly advised to refer to the pressure switch product manual for compatibility information.

#### **TECHNICAL INFORMATION**





#### ORDERING INFORMATION

Part No.	Description
AFC-PS01(DY-PS-01)	Discharge pressure switch (optional)



## DIRECT ACTUATION TOOL SET

#### **DESCRIPTION**

The direct actuation tool set is an electric/mechanical discharge valve actuator used specifically for master-slave or single cylinder, single zone system. It is provided in a set of solenoid cutter, solenoid cutter supervisor and discharge valve adapter. The tool set is installed at the actuation port of the agent cylinder discharge valve. Normally, this device is automatically operated via electric signal from the system releasing control panel or manually by operating the push button of the solenoid cutter. The solenoid cutter supervisor provides for notification whether the device is installed or disconnected from the discharge it actuates. Refer to the solenoid cutter and solenoid cutter supervisor datasheets for more information.

#### **TECHNICAL INFORMATION**

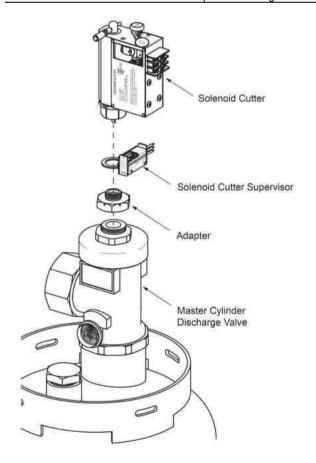
Approvals for use with AFC-227/AFC-P227.....UL, FM

Solenoid Cutter, and Adapter	See	datasheet,	MDS-MSC
Solenoid Cutter Supervisor	See	datasheet.	MDS-MSS

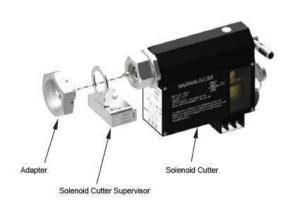
#### ORDERING INFORMATION

Specify part number and description when ordering.

Part No.	Description
Direct Actuation	Tool Set
MSC-01	Solenoid cutter
MSS-01	Solenoid cutter supervisor
SCA-02	Solenoid cutter adapter for discharge valve





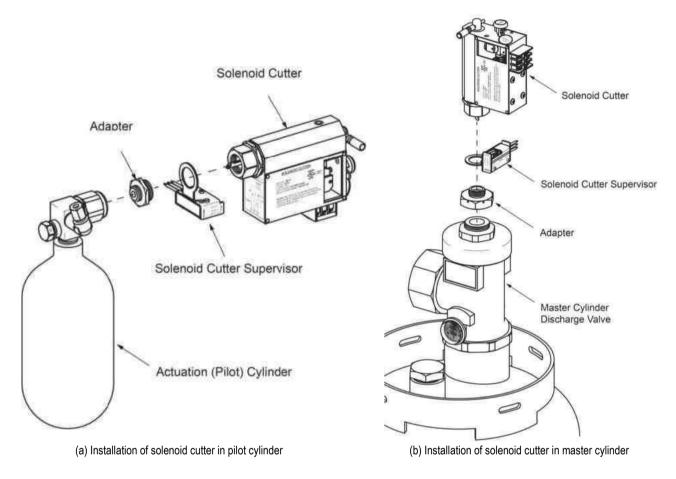


### INSTALLATION

Disassemble the direct actuation tool set, if necessary, and install as depicted in the illustration at the left.

**NOTE:** The direct actuation tool set is to be installed specifically for masterslave, or single cylinder, single zone system. See next page for examples.

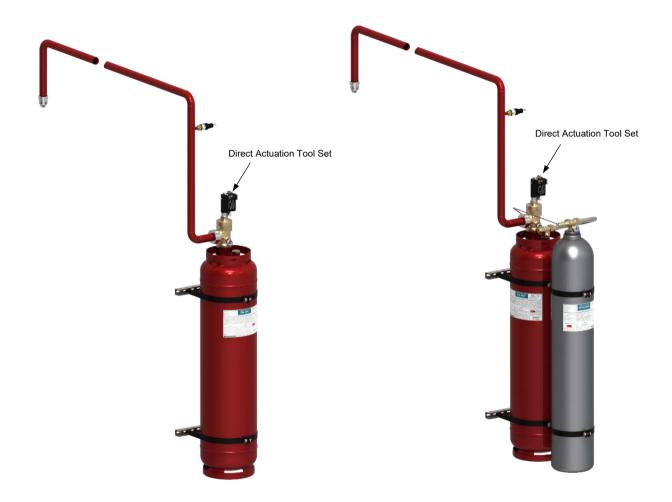




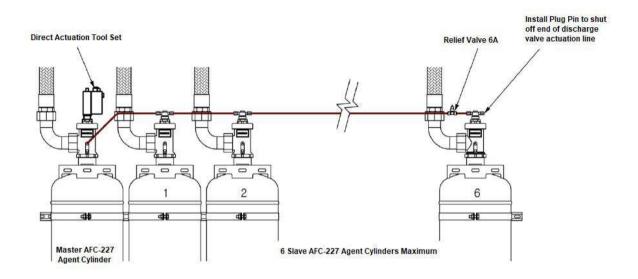
Illustrative guide for the installation of solenoid cutter in pilot and master cylinders



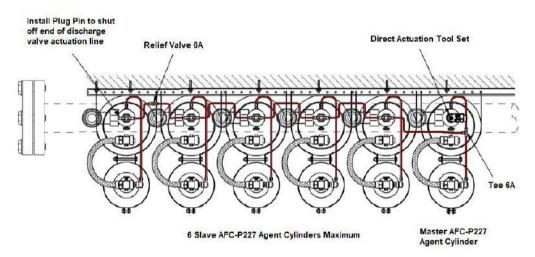
## Direct Actuation System Installation Examples



Direct actuation single-cylinder, single-zone system AFC-227 (left), AFC-P227 (right).



AFC-227 direct actuation multiple-cylinder, single-zone system.



AFC-P227 direct actuation multiple-cylinder, single-zone system.



## **DISCHARGE NOZZLE**

P/N: See table

#### **DESCRIPTION**

Discharge nozzle is used to facilitate the uniform distribution of HFC-227ea agent throughout the protected hazard space during system discharge. The discharge nozzle is available in 180° and 360° types. The 180° nozzle is intended for sidewall installations, while the 360° nozzle is installed at the center of coverage area in an upright or pendant position.

The discharge nozzle is fitted with an orifice plate having drill size specifically designed to enable the flow of the required amount of agent at prescribed pressure and discharge time as determined using the flow calculation program. Orifice drill sizes are available in 0.2 or 0.5 mm increments.



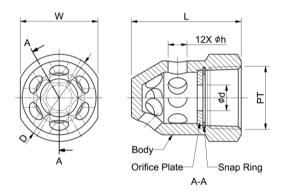
AFC-227/AFC-P227 360° and 180° Discharge Nozzles

#### **TECHNICAL INFORMATION**

Approvals for use with AFC-227/AFC-P227.....UL, FM

#### Material

Body	Brass
Orifice plate	
Snap ring	Stainless steel
Body finish	Ni-Cr Plating
Connection thread type	PT or NPT
Thread size	15A, 20A, 25A, 32A, 40A, 50A
	(1/2", 3/4", 1", 1-1/4", 1-1/2", 2")
Nozzle coverage	12.62 x 12.62 m (360°)
	12.62 x 12.62 m (180°)
Protected enclosure height	0.3 m to 4.5 m
Max. distance from ceiling	0.3 m
Installation position	Pendant/Upright



360° discharge nozzles dimension

## ORDERING INFORMATION

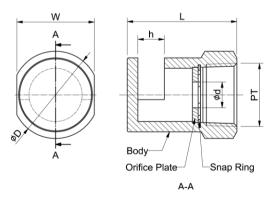
Specify nozzle part number based on flow calculation results when ordering.

#### **Part Number Series Designation**



For example, the part number for a 25A (PT 1) nozzle with orifice plate drill size of 13.8 mm would be AFN-25-138.

\*<u>Note</u>: Orifice drill size shall be determined using the listed/approved flow calculation software.



180° discharge nozzles dimension

#### Nozzle Technical Data

Nozzie Teomina Bata										
Part No. Series	Nominal Size		D	W		h (mm		m) Orifice Plate		
	JIS/KS	PT	(mm) (mm)			360°	180°	Drill Size, d	Drill Size Increment	Est. Max. Weight (g)
AFN-15-000	15A	1/2	32	28	45	5	10	8.2 – 13.4	0.2	120
AFN-20-000	20A	3/4	38	34	50	8	12	10.8 – 17.8	0.2	170
AFN-25-000	25A	1	46	41	58	10	14	13.6 – 22.6	0.2	270
AFN-32-000	32A	1 1/4	58	50	68	12	16	18.0 – 29.5	0.5	470
AFN-40-000	40A	1 ½	63	57	74	14	18	21.0 – 34.0	0.5	570
AFN-50-000	50A	2	75	68	84	16	20	26.5 – 44.0	0.5	850

Page 1 of 1



## **ESCUTCHEON**

P/N: ESC-20/25/40/50

#### **DESCRIPTION**

Escutcheon is used when the discharge nozzle is to be installed below the ceiling. The purpose of the escutcheon is to completely cover or conceal the gap or clearance between the pipe hole in the ceiling and outer surface of the discharge pipe.

Install the escutcheon by inserting it through the tip of the pipe prior to installing the discharge nozzle.

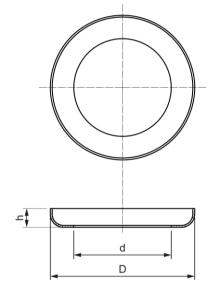


#### **TECHNICAL INFORMATION**

Approvals for use with AFC-227/AFC-F	P22 Not within the scope of UL or FM
Material	Stainless steel
Thickness	
Weight	0.02 kg (0.04 lb) max.

#### **Escutcheon Dimension**

Part No.	Size	D (mm)	d (mm)	h (mm)
ESC-20	15A/20A	55	33	10
ESC-25	25A	61	39	10
ESC-40	32A/40A	77	52	10
ESC-50	50A	96	65	14



#### **ORDERING INFORMATION**

Part No.	Description
See table	Escutcheon (specify size)



## TEE 6A

P/N: TE-06

#### **DESCRIPTION**

The relief valve 6A is used for bleeding off pressure in the pneumatic actuation line. The relief valve 6A is normally open and automatically closes when the pressure reaches 1.5 bar. After the system has discharged, the relief valve must be manually operated to vent the pressure in the actuation line prior to performing any related post-discharge maintenance.

#### **TECHNICAL INFORMATION**

Approvals for use with AFC-227/AFC-P227.....UL, FM

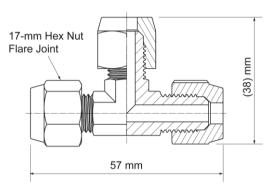
Nominal size	6A (1/4")
Hydrostatically-tested at	344.7 bar (5000 psi)
Material	Brass
Copper tubing connection	Flared Joint
Connection thread	7/16" UNF

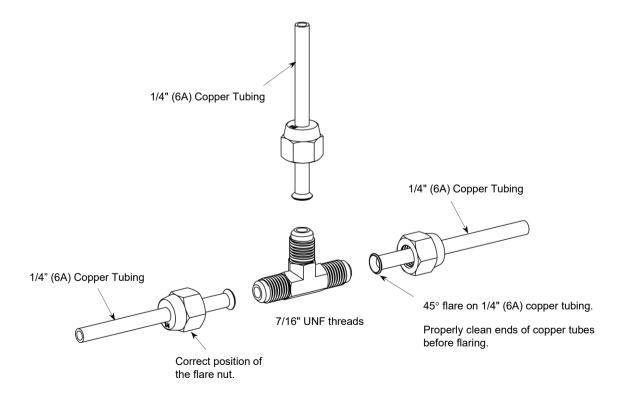
#### ORDERING INFORMATION

Specify part number and description when ordering.

Part No.	Description	
TE-06	Tee 6A	







Illustrative guide for installing the tee 6A



## **RELIEF VALVE 6A**

P/N: RV-06

#### **DESCRIPTION**

The relief valve 6A is used for bleeding off pressure in the pneumatic actuation line. The relief valve 6A is normally open and automatically closes when the pressure reaches 1.5 bar. After the system has discharged, the relief valve must be manually operated to vent the pressure in the actuation line prior to performing any related post-discharge maintenance.

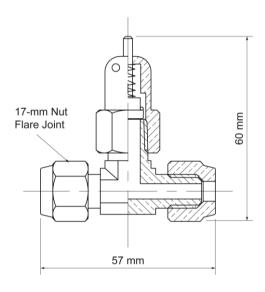
#### **TECHNICAL INFORMATION**

Approvals for use with AFC-227/AFC-P227	UL, FM
Nominal size Minimum operating pressure Hydrostatically-tested at Material	1.5 bar
Tee, Flare Nuts, Socket and Plunger	
Installation positionPlung	ger vertically up or down

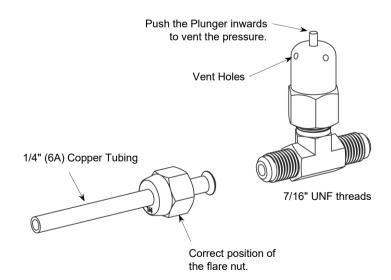
#### ORDERING INFORMATION

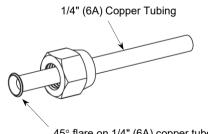
Specify part number and description when ordering

Part No.	Description	
RV-06	Relief valve 6A	



#### INSTALLATION





45° flare on 1/4" (6A) copper tube.

Properly clean ends of copper tubes before flaring.

Illustrative guide for installing the relief valve 6A



## PRESSURE RELIEF DEVICE

P/N: PRD-20

#### **DESCRIPTION**

The pressure relief device is used in systems where the piping section between the manifold check valve and the selector valve(s) may be closed off. To prevent entrapment of agent in such section of closed piping and overpressurization when exposed to high temperature, the pressure relief device must be installed in a suitable location at the manifold. The pressure relief device is fitted with a rupture disc that operates at a rated burst pressure of 60 bar.

#### **TECHNICAL INFORMATION**

Nominal Size	20A (3/4")
Burst Pressure	60 bar (870 psig)
Material:	, , ,
Safety Plug, Rupture Disc and Body	Brass

Approvals for use with AFC-227/AFC-P227......UL, FM

Gasket Ring......Bakelite
Connection Thread Size and Options ......3/4" NPT/PT

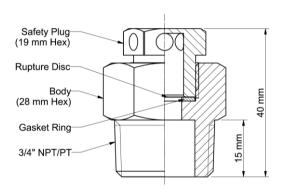
(NPT or PT thread to be specified on order.)

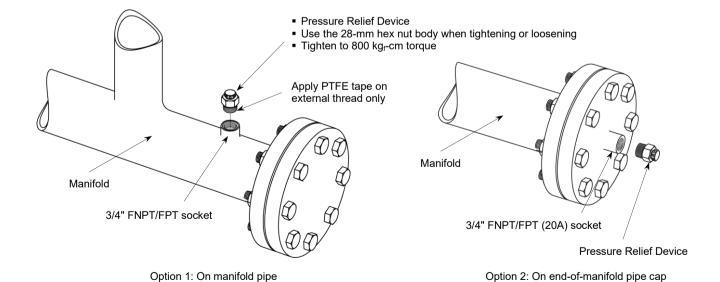
#### ORDERING INFORMATION

Specify part number and description when ordering.

Part No.	Description
PRD-20	Pressure relief device full assembly
PRD-20-04	Rupture disc
PRD-20-03	Gasket ring
PRD-20-02	Safety plug
PRD-20-01	Body







Illustrative guide for installing the pressure relief device



## **CHECK VALVE 6A**

P/N: AFC-CV06

#### **DESCRIPTION**

The check valve 6A restricts the flow of actuation gas in the actuation line to one direction only. It is installed in the pneumatic actuation tubing in a multizone system to ensure that the actuation pressure is delivered only to the intended needle cylinders (pneumatic valve actuators) on the agent cylinder valves. In main/reserve systems, the check valve is used to prevent the actuation of the reserve system when the main system is discharged.

#### **TECHNICAL INFORMATION**

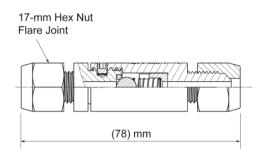
Approval for use with AFC-227/AFC-P227UL, FN
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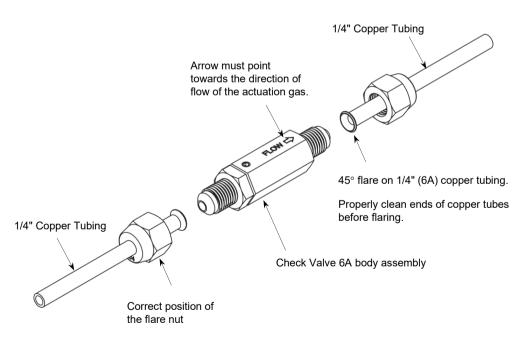
Nominal size	1/4" (6A)
Fitting thread	7/16" ÙNÉ
	1 bar
Hydrostatically tested at	344.7 bar (5000 psi)
Material	
Body, Nipple and Flare Nuts	Brass
	Brass
O-Ring Seal	
O-Ring Seal Locking Screw	NBR



Part No.	Description	
AFC-CV06	Check valve 6A	_







Illustrative guide for installing the check valve 6A



## **COPPER TUBING and FITTINGS**

P/N: See Table

#### **DESCRIPTION**

Copper tube is used to direct the flow of the actuating fluid to the pneumatically-actuated devices. In AFC-227/AFC-P227, these devices include the selector valve actuator, needle cylinders (discharge valve actuators), and pressure switches. The copper tube that will be used for connecting the pilot cylinder, selector valve actuator, and the first agent cylinder's discharge valve actuator is shipped from the factory in rolls of prescribed length and must be cut accordingly during field installation. Optionally, the copper tube can be factory pre-cut and bent to shape into one or more of the following: agent interconnect actuation tube, interlock tube (nitrogen actuation tube), selector valve actuation tube and pressure switch actuation tube.

The brass compression and flare fittings provide for the connection of copper tube between the source and pneumatic actuators or pressure switch.



Approval for use with AFC-227/AFC-P227	UL, FM
Copper tube	
Nominal size	6A (1/4")
Min. wall thickness	0.7Ò mm
Fittings	
Material	
Joint type	Compression, Flare
Copper tube and fittings hydrostatically tested at	344.7 bar (5000 psi)

#### ORDERING INFORMATION

Specify part number and description when ordering.

Part No.	Description
CT-001/002-TL*	Copper tubing (specify total length upon order)
TU-061	PT 3/8 flare fitting
CMF-01	PT 1/4 compression fitting
FT-320-L**	Agent interconnect actuation tube (Loop or Bend)
TN-500	500 mm interlock tube with PT 3/8 compression fitting
TN-530	530 mm interlock tube with PT 3/8 compression fitting
TN-600	600 mm interlock tube with PT 3/8 compression fitting

<sup>\*</sup>TL – copper tubing total length in mm to be specified by customer



Copper Tube







PT 1/4 x 1/4 Flare Fitting



**Agent Interconnect Actuation Tube - Loop** 



Agent Interconnect Actuation Tube - Bend 90°



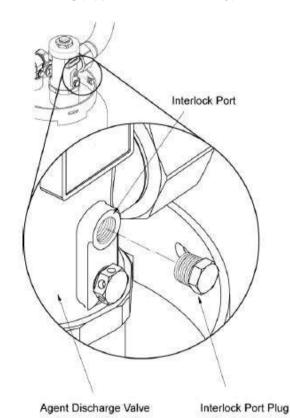
Interlock Tube with PT 3/8 Compression Fitting (For AFC-P227only)

<sup>\*\*</sup>L - copper tube length in mm to be specified by customer

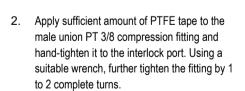


#### **INSTALLATION**

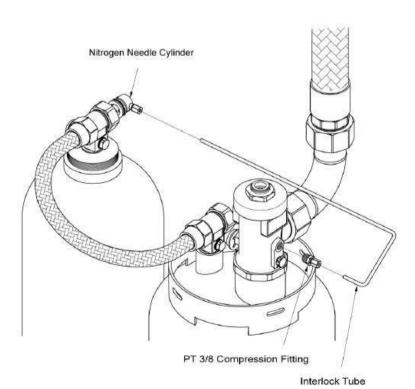
#### Installing the Interlock Tube with PT 3/8 Compression Fitting (Applies to AFC-P227 only)



1. Remove the plug from the interlock port.



- 3. Insert the copper tube to the sleeves and nuts of the PT 3/8 compression fitting and nitrogen needle cylinder.
- 4. Appropriately tighten the compression nuts to complete the connection.



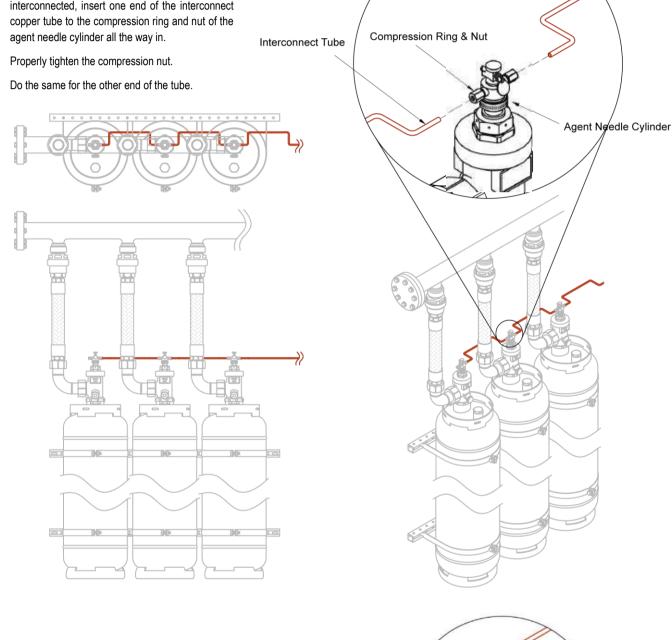
Page 2 of 4



#### Installing the Interconnect Tube - Bend 90°

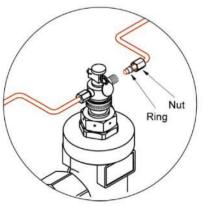
To be installed when the axis of the agent cylinder discharge valve outlet ports is parallel to manifold.

- Make sure that all agent cylinders are securely strapped at their locations.
- 2. Starting at either end of a row of cylinders to be interconnected, insert one end of the interconnect copper tube to the compression ring and nut of the agent needle cylinder all the way in.
- 3.



#### Alternatively,

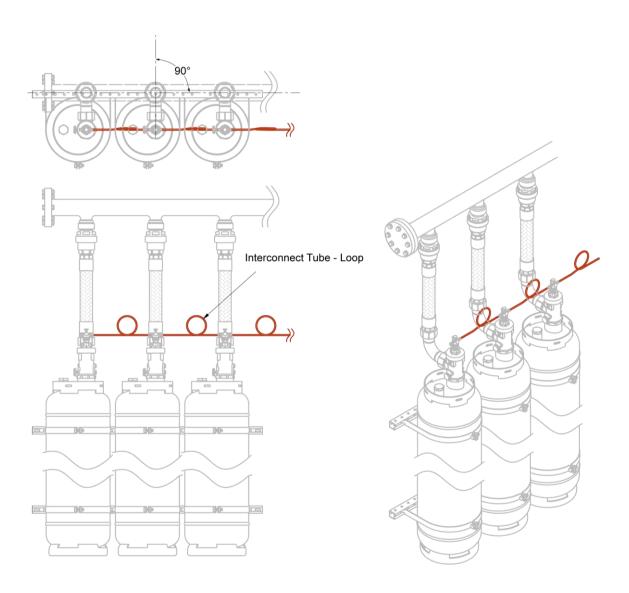
- Uninstall the compression ring and nut from the agent needle cylinder.
- 2. Insert the ring and nut to the copper tube as shown in the figure to the right.
- Insert the tube to the agent needle cylinder and properly tighten the compression nut.





#### Installing the Interconnect Tube - Loop

To be installed when the axis of the agent cylinder discharge valve outlet ports is not in-line or parallel to the longitudinal axis of manifold. Although the tube can be configured straight, the loop around provides for easy adjustment to misalignment of needle cylinders (valve actuators) it connects and quick installation.



Interconnect tube – loop type installed in agent cylinders having their discharge valve outlet ports positioned at 90° angle to the longitudinal axis of the manifold.



## CYLINDER STRAP

P/N: AFC-ST and AFC-PST

#### **DESCRIPTION**

The AFC-227 cylinder strap is used to fasten and secure the agent cylinders in place. The cylinder strap is provided as a set which includes the steel straps, channel struts, bolts, nuts, washers, and end caps. The channel strut can be readily bolted or welded to rigid walls or fabricated steel frames.

#### ORDERING INFORMATION

Specify part numb	er wnen ordering.	
Part No.	Cylinder Partner	
AFC-ST01	AFC-227 agent cylinder AFC- 26, 40, 63, 89, 115	
AFC-ST02	AFC-227 agent cylinder AFC-175	
AFC-PST01	AFC-P227 agent cylinder AFC-P63, P68, P115	
AFC-PST02	AFC-P227 agent cylinder AFC-P175	

#### **TECHNICAL INFORMATION**

Approval for use with AFC-227/AFC-P227	UL,	FM
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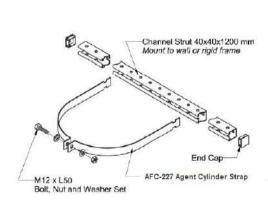
Material	
Cylinder strap	Cold rolled SPCC steel
Channel strut	Structural steel (SS400)
Bolts, nuts, and washers	Structural steel (SS400)
Channel end cap	Plastic
Finish	
	Black powder coating
Channel strut	Hot dip galvanizing
Weight	
AFC-ST01	1.4 ~ 1.6 kg / 2 sets
AFC-ST02	2.8 ~ 3.0 kg /2 sets
Dimensions	See next page



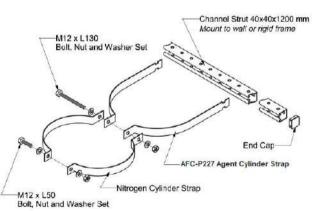
Cylinder Strap for AFC-227 Agent Cylinders (P/N: AFC-ST-01,02)



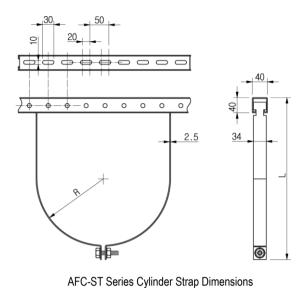
Cylinder Strap for AFC-P227 Agent Cylinders (P/N: AFC-PST-01,02)



AFC-227 cylinder strap components



AFC-P227 cylinder strap components



AFC-PST Series Cylinder Strap Dimensions

#### Dimensions and recommended installation location of cylinder strap

Cylinder Model No.	R (mm)	L/ LL (mm)	H1* (mm)	H2*
AFC-26			(11111)	(mm)
-	175	427	130	260
AFC-40	175	427	130	410
AFC-63	175	427	250	560
AFC-68	175	427	250	615
AFC-89	175	427	250	840
AFC-115	175	427	250	1,140
AFC-175	225	515	250	1,000
AFC-P63	175	736	250	560
AFC-P68	175	736	250	615
AFC-P89	175	736	250	840
AFC-P115	175	736	250	1,140
AFC-P175	225	844	250	1,000
	AFC-40 AFC-63 AFC-68 AFC-89 AFC-115 AFC-175 AFC-P63 AFC-P68 AFC-P89 AFC-P115	AFC-40 175 AFC-63 175 AFC-68 175 AFC-89 175 AFC-115 175 AFC-175 225 AFC-P63 175 AFC-P68 175 AFC-P89 175 AFC-P89 175	AFC-40     175     427       AFC-63     175     427       AFC-68     175     427       AFC-89     175     427       AFC-115     175     427       AFC-175     225     515       AFC-P63     175     736       AFC-P89     175     736       AFC-P115     175     736       AFC-P115     175     736	AFC-40       175       427       130         AFC-63       175       427       250         AFC-68       175       427       250         AFC-89       175       427       250         AFC-115       175       427       250         AFC-175       225       515       250         AFC-P63       175       736       250         AFC-P68       175       736       250         AFC-P89       175       736       250         AFC-P115       175       736       250

\* Tolerance: ± 5 mm



H1, H2: Recommended installation distance of cylinder strap assemblies at channel strut bolt center to the foot (bottom) of cylinder.

AFC-P227 Cylinder Assembly

AFC-227 Cylinder Assembly



## **WARNING PLATE - INSIDE**

P/N: AFC-WP-002-IN

#### **DESCRIPTION**

The warning plate - inside enables the person in the protected space to be aware that an HFC-227ea clean agent fire extinguishing system is installed. It also provides safety instruction relevant to the condition of hazard therein. The warning plate-inside shall be mounted at various appropriate locations inside the protected space.

#### **TECHNICAL INFORMATION**

Approval for use with AFC-227/AFC-P227	Not within scope of UL and FM
Plate Size (Width x Height)	. 270 x 180 mm (10.63 x 7.09 in)
Plate Thickness	1.0 mm (0.04 in)
Plate Material	Aluminum
Mounting Hole Size	5.0 mm (0.20 in)
Mounting Screw Material	STS304

#### ORDERING INFORMATION

Specify part number and description when ordering.

Part No.	Description
AFC-WP-002-IN	HFC-227ea warning plate – inside

270 mm

0

0

# **A WARNING**

This space is protected by an HFC-227ea Clean Agent Fire Extinguishing System.

WHEN ALARM SOUNDS EVACUATE AT ONCE

HFC-227ea AGENT BEING RELEASED



AFC-WP-002-IN

180 mm

0



## **WARNING PLATE - OUTSIDE**

P/N: AFC-WP-001-OUH

#### **DESCRIPTION**

The warning plate – outside enables the person entering a protected space to be aware that an HFC-227ea clean agent fire extinguishing system is installed. It also provides relevant safety instructions regarding the condition of hazard therein. The warning plate – outside shall be mounted outside and at the entrance(s) to the protected space.

#### TECHNICAL INFORMATION

Approval for use with AFC-227/AFC-P2	227 Not within scope of UL and FM
Plate Size (Width x Height)	205 x 180 mm (8.07 x 7.09 in)
Plate Thickness	1.0 mm (0.04 in)
Plate Material	Aluminum
Mounting Hole Size	5.0 mm (0.20 in)
Mounting Screw Material	STS304

#### ORDERING INFORMATION

Specify part number and description when ordering.

Part No.	Description
AFC-WP-001-OUH	HFC-227ea warning plate - outside

205 mm

0

# **WARNING**

This space is protected by an HFC-227ea Clean Agent Fire Extinguishing System.

In the event of system discharge following a fire, take caution to avoid exposure to products of combustion.

Do not enter without an approved self-contained breathing equipment or until the space is completely ventilated.

AMERICAN FIRE CONTROL
QUALITY IS A PRIORITY

AFC-WP-001-OUH

180 mm



## MAIN SIGN PLATE

P/N: AFC-MP01

#### **DESCRIPTION**

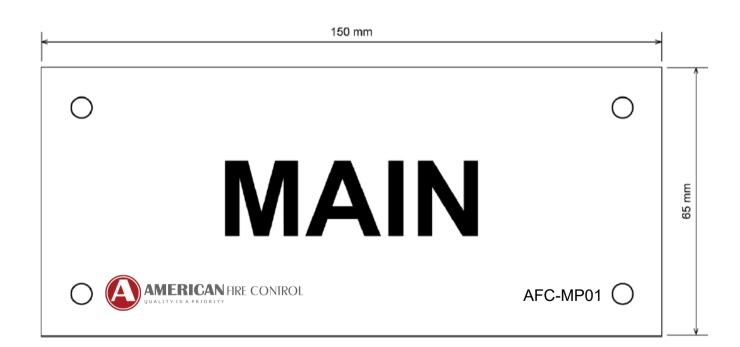
The main sign plate is used to label for quick visual identification of main agent cylinder banks, actuation boxes and manual stations from the reserve units. It is provided with mounting screws for quick and easy installation.

#### **TECHNICAL INFORMATION**

Approval for use with AFC-227/AFC-P227.	Not within scope of UL and FM
Plate Size (W x H)	150 x 65 mm (5.9 x 2.6 in)
Plate Thickness	1.0 mm (0.04 in)
Plate Material	Aluminum
Mounting Hole Size	5.0 mm (0.20 in)
Mounting Screw Material	STS304

#### ORDERING INFORMATION

Part No.	Description	
AFC-MP01	Main sign plate	





## RESERVE SIGN PLATE

P/N: AFC-RP01

#### **DESCRIPTION**

The reserve sign plate is used to label for quick visual identification of reserve agent cylinder banks, actuation boxes and manual stations from the main units. It is provided with mounting screws for quick and easy installation.

#### TECHNICAL INFORMATION

Approval for use with AFC-227/AFC-P227	Not within scope of UL and FM
Plate Size (Width x Height)	150 x 65 mm (5.9 x 2.6 in)
Plate Thickness	1.0 mm (0.04 in)
Plate Material	Aluminum
Mounting Hole Size	5.0 mm (0.20 in)
Mounting Screw Material	STS304

#### **ORDERING INFORMATION**

Part No.	Description
AFC-RP01	Reserve sign plate





### **AFC-227 AGENT CYLINDER LABEL**

PN: AFC-227-CL

#### **DESCRIPTION**

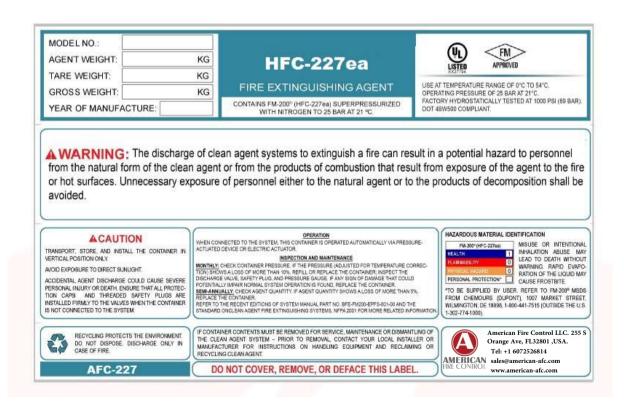
The agent cylinder label provides detailed information regarding the contents of the cylinder. It also contains instructions on how to handle, install, operate, inspect, and maintain the cylinder-valve assembly.

#### **TECHNICAL INFORMATION**

Approvals for use with AFC-227/AFC-P227.....UL, FM

#### ORDERING INFORMATION

Part No.	Description
AFC-227-CL	AFC-227 HFC-227ea Cylinder Label





### AFC-P227 AGENT CYLINDER LABEL

PN: AFC-P227-CL

#### **DESCRIPTION**

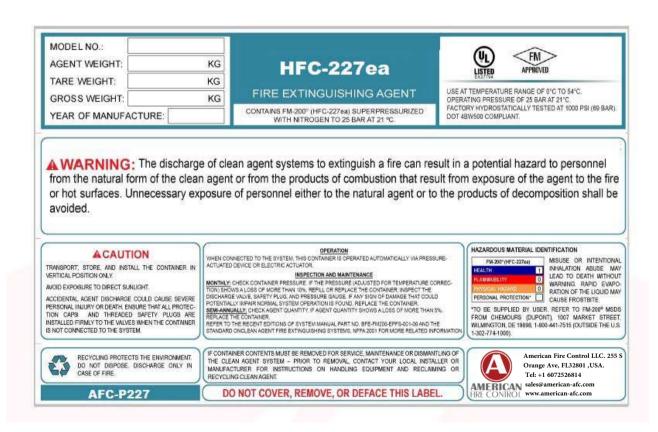
The agent cylinder label provides detailed information regarding the contents of the cylinder. It also contains instructions on how to handle, install, operate, inspect and maintain the cylinder-valve assembly.

#### **TECHNICAL INFORMATION**

Approvals for use with AFC-227/AFC-P227......UL, FM

#### ORDERING INFORMATION

Part No.	Description
AFC-P227-CL	AFC-P227 HFC-227ea Cylinder Label



AMERICAN sales@american-afc.com

www.american-afc.com



#### AFC-P227 NITROGEN DRIVER CYLINDER LABEL

PN: AFC-P227-CL2

#### **DESCRIPTION**

The nitrogen driver cylinder label provides detailed information regarding the contents of the cylinder. It also contains instructions on how to handle, install, operate, inspect and maintain the cylinder-valve assembly.

#### TECHNICAL INFORMATION

Approvals for use with AFC-227/AFC-P227......UL, FM

Materials ......UL Listed label materials

Label size (width x height)......279.4mm (11in) x 144mm (5.67in)

#### ORDERING INFORMATION

Specify part number and description when ordering.

Part No.	Description
AFC-P227-CL2	AFC-P227 Nitrogen Driver Cylinder Label

MORE INFORMATION ON COMPRESSED NITROGEN GAS HANDLING AND SAFETY ARE AVAILABLE FROM MASTECO INDUSTRY COLTD.



SEMANNIALLY: CHECKAGENT QUANTITY AND PRESSURE IN PARTNER FM200 CONTAINER. IF AGENT QUANTITY OR PRESSURE SHOWS A LOSS OF MORE THAN 5% DR 13%, RESPECTIVELY, REFLL OR REPLACE THE CONTAINER.

REFER TO THE RECENT EDITIONS OF SYSTEM MANUAL PARTING, MM-FM200-01 AND THE STANDARD ON CLEAN AGENT FIRE EXTINGUISHING SYSTEMS INFPA 2001 FOR MORE RELATED INFORMATION.

